

LEDs 110 employed in a great number result in higher costs, posing difficulty to manufacture of the backlight unit.

[0061] Therefore, in the present embodiment, the white LEDs 110 are arranged such that the LED unit U has a light amount in the center C set to the aforesaid range, thereby obtaining optimal uniformity.

#### LCD Backlight Unit Having a Surface Light Source Using White LEDs

[0062] The surface light source as described above may be employed in an LCD backlight unit backlighting an LCD panel in an LCD.

[0063] Hereinafter, the LCD backlight unit having a surface light source using white LEDs will be described with reference to FIG. 5.

[0064] FIG. 5 is an exploded side sectional view illustrating an LCD backlight unit having a surface light source using white LEDs.

[0065] As shown in FIG. 5, according to the present embodiment, the LCD backlight unit 200 disposed behind an LCD panel 270 includes a board 210, a reflective plate 220 disposed on the board 210 and a surface light source including white LEDs 110. The reflective plate 220 reflects light emitted from the white LEDs 110 upwards.

[0066] The surface light source is disposed on the reflective plate 220. As described with reference to FIGS. 3 and 4, the plurality of white LEDs 110 are arranged at a predetermined distance from one another. The white LEDs 110 are arranged by adjusting spacing  $D_1$  of columns, spacing  $D_2$  of rows  $D_2$  or arrangement angles  $\theta$  thereof. Here, the white LEDs 110 are arranged such that a light emitting diode unit U defined by each of the white LEDs 110 and corresponding ones of the white LEDs disposed at a closest distance from the each white light emitting diode has a central light amount ranging from 80% to 120% with respect to an average light amount of the white LEDs.

[0067] A side wall 230 is formed at an edge of the reflective plate 220 to surround the white LEDs 110. The side wall 230 has an inclination surface 235. Here, the inclination surface 235 of the side wall 230 may be additionally applied with a reflective material to ensure light emitted sideward from the white LEDs 110 to be directed upward.

[0068] A diffusing sheet 240 is provided on the surface light source to uniformly diffuse light incident from the surface light source, thereby preventing light from being concentrated locally.

[0069] A light collecting sheet 250 is disposed on the diffusing sheet 240 to collect the light diffused from the diffusing sheet 240 in a direction perpendicular to the LCD panel 270.

[0070] Here, a protective sheet 260 may be further disposed on the light collecting sheet 250 to protect an underlying optical structure. The protective sheet 260 serves to protect a surface of the light collecting sheet 250 while contributing to uniform distribution of light.

[0071] An LCD panel 270 is disposed on the protective sheet 260. The LCD backlight unit 200 of the present embodiment irradiates uniform white light onto the LCD panel by virtue of the surface light source using the white LEDs 110, thereby ensuring a clear LCD image.

#### Separately Driven LCD Backlight Unit

[0072] The arrangement of the white LEDs described above is applicable to a separately driven LCD backlight unit.

[0073] In the present embodiment, the board 210 may be a conductive board where at least one first connector and a plurality of second connectors are formed to enable flow of positive and negative currents. The separately driven LCD backlight unit includes a plurality of white LED modules mounted on the conductive board to be arranged in a matrix having an m number of rows and an n number of columns, where m and n are positive integers of at least two. The  $m \times n$  number of LED light sources are defined into a plurality of blocks. The plurality of blocks are connected to the first and second connectors to independently drive the white LED chips based on each of the blocks.

[0074] In the connector configuration for separate driving, the blocks are commonly connected to the first connector and the second connectors are identical in number to the blocks of each of the modules. The plurality of blocks are connected to the second connectors, respectively.

[0075] In the separately driven LCD backlight of the present embodiment, the number of LED modules, the number of blocks of the LED module and/or the number of the white LED chips in the each block may be adequately adjusted to ensure an appropriate number of LED chips and arrangement for attaining light amount necessary for the separately driven LCD backlight unit.

[0076] The number of the LED modules may be 2 to 28, the number of the blocks may be 1 to 28 for the each module and the number of the white LEDs may be 2 to 240 for the each block.

[0077] Particularly, in a case where the LCD backlight unit is utilized in a 40-inch LCD, the LED module may include 1 to 14 blocks. In a case where the LCD backlight unit is used in a 46-inch LCD, the LED module may include 1 to 15 blocks. Given the assumption that an active area of the 46-inch LCD TV is 1020×580 mm, when the number of the LEDs for the each block is 2 to 240, a total 4 to 100800 of LEDs will be employed.

[0078] Meanwhile, in a larger-sized backlight unit, the number of modules may be increased to employ a necessary number of LED chips easily. Specifically, the LED module may include 1 to 28 blocks and 2 to 240 white LEDs may be arranged in the each block of the LED modules.

[0079] Notably, in a case where the LCD backlight unit is utilized in a 52 inch LCD, the number of the LED modules may be 4 to 12. Also, in a case where the LCD backlight unit is adopted in a 57 inch LCD, the number of the LED modules may be 6 to 20.

[0080] As shown in FIG. 7, an LCD backlight unit 300 according to an exemplary embodiment of the present invention includes four LED modules 320. Each of the LED modules 320 includes a conductive board 311, and a plurality of LED chips 310 mounted on the conductive board 311. The LED chips 310 are white LEDs arranged in a matrix having four rows and nine columns.

[0081] The LED module 320 may be defined into six blocks B1 to B6. In the present embodiment, the blocks B1 to B6 constituting the LED module 320 serve as respective units which can be driven independently.

[0082] As in the present embodiment, the LED chips 310 in each of the blocks B1 to B6 may be connected in series with one another. Here, the each block B1 to B6 as a circuit has at least one end connected to an individual connector so that the LED chips 310 can be separately driven based on the respective units.